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Electromagnetic Compatibility (EMC) SECTOR

Product description:	Handling parallel grippers						
Tested models:	MPPM3210						
HW revision:	E		SW/FW revision:		A		
Test specification:		00-6-2:2005 /EC 00-6-3:2007 /A1	IS1				
Application:		Full		☐ Partia	l (See par. 5)		
Result:		PASS		☐ FAIL			
Manufacturer:	Gimatio Via Enz		5030 Ro	ncadelle (BS) - I	taly		
Manufacturing Plant:	Same as Manufacturer						
Applicant:	Same as Manufacturer						
Customer:	Same as Manufacturer						
Purchase Order:	ODA-Q	02403	dated:	2012-07-09			
Order Confirmation:	CO 201	2-0220-00	dated:	2012-07-09			
Samples receiving date:	2012-09	9-20					
Tests date:	from:	2012-09-20	to:	2012-10-26			

Test Laboratory:		Test site:		
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00	2012-11-05	Formal issue
Rev.	Date	Description

TEST AND MEASUREMENT DIVISION

TEST REPORT RP 2012-0329-00

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1. PURPOSE

Purpose of this document is to contain results of the tests performed to verify correspondence of test sample, as identified and described in paragraph 3, to requirements of standards listed in paragraph 2.

2. APPLICABLE DOCUMENTS

In agreement with the manufacturer were been applied the latest EN available edition.

In the following of this test report, the "applicable documents" will be indicated without date and/or edition number and/or amendments.

2.1 REFERENCE STANDARDS

The reference standards are the harmonized product standards, or the generic standards, that specify which tests must be performed on the test sample, the applicable levels and limits and, sometimes, the operative condition of the sample during tests. The product standards are always prevalent on the generic standards.

After the analysis of main characteristics of the test sample as, for example, typology, destination of use, main functions implemented, characteristics given by manufacturer, the here below listed harmonized product/generic standards were identified:

Standard	Date	ed.	Title
EN 61000-6-2 + EC + IS1	2005-08 2005-09 2005-11	/	Electromagnetic compatibility (EMC) - Part 6-2: Generic standards - Immunity for industrial environments
EN 61000-6-3 + A1	2007-01 2011-03	/	Electromagnetic compatibility (EMC) / Part 6-3: Generic standards - Emission standard for residential, commercial and light-industrial environments

and basic standards listed on chapter 2.2.

2.2 BASIC STANDARDS

Basic standard are standards that specify <u>how</u> the tests must be executed, specify the lay-out for testing and specify the instruments that must be used for execution of tests required by product standards.

Standard	Date	ed.	Title
EN 55016-2-1 + A1	2004-10 2005-08	1	Specification for radio disturbance and immunity measuring apparatus and methods Part 2-1: Methods of measurement of disturbances and immunity - Conducted disturbance measurements
EN 55016-2-3	2006-12	/	Specification for radio disturbance and immunity measuring apparatus and methods Part 2-3: Methods of measurement of disturbances and immunity - Radiated disturbance measurements
EN 61000-4-2	2009-03	1	Electromagnetic compatibility (EMC) - Part 4: Testing and measurement techniques Section 2: Electrostatic discharge immunity test - Basic EMC publication
EN 61000-4-3 + A1 + IS1 + A2	2006-05 2008-02 2009-02 2010-07	/	Electromagnetic compatibility (EMC) - Part 4-3: Testing and measurement techniques – Radiated, radio-frequency, electromagnetic field immunity test
EN 61000-4-4 + A1	2004-12 2010-03	1	Electromagnetic compatibility (EMC) -Part 4: Testing and measurement techniques Section 4: Fast transients / burst immunity test
EN 61000-4-5	2006-11	1	Electromagnetic compatibility (EMC) - Part 4: Testing and measurement techniques Section 5: Surge immunity test

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Standard	Date	ed.	Title
EN 61000-4-6	2009-03	/	Electromagnetic compatibility (EMC) - Part 4: Testing and measurement techniques Section 6: Immunity to conducted disturbances, induced by radio-frequency fields

2.3 OTHERS DOCUMENTS

Document	Date	Rev.	Title
INTEK 05 04 PP 001 PRE	2011-10	01	Procedure for electrostatic discharge immunity test
INTEK 05 04 PP 003 PRE	2011-10	01	Procedure for radiated disturbances measurement
INTEK 05 04 PP 005 PRE	2011-10	01	Procedure for radiated, radio-frequency, electromagnetic field immunity test
INTEK 05 04 PP 010 PRE	2011-10	01	Procedure for fast transients / burst immunity test
INTEK 05 04 PP 011 PRE	2011-10	01	Procedure for surge immunity test
INTEK 05 04 PP 012 PRE	2012-01	02	Procedure for immunity to conducted disturbances, induced by radio-frequency field
INTEK 05 04 PP 022 PRE	2011-10	01	Procedure for conducted disturbance measurement

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3. TEST SAMPLE IDENTIFICATION

3.1 DESCRIPTION

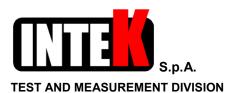
Identification data of test samples are reported in the first page of this document.



Sample identification

Not available

Copy of marking plate / markings



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Country of manufacturer:		Italy					
Type of unit:		= ' ' '	☐ Fixed equipment☐ Portable equipment☐ Panel mounting☐ Prototype / Pre-series☐ Series				
Serial number:		Production bate	ch no. ODL-Q03368				
3.1.1 TECHNICAL DATA							
Power source:		Public AC n AC/DC con Internal bat	_	☐ Transformer ☐ DC distribution network ☐ External battery			
Power supply nominal voltage	ge:	230 V / 50 H 400 V / 50 H 12 V DC	Hz 3Ph+PE]115 V / 60 Hz / 1Φ]400 V / 50 Hz 3Ph+N+PE ☑ 24 V DC			
Nominal power or absorbing	current:	11 W					
Dimensions:		1					
Highest internal frequency:		Not declared					
3.1.2 CLASSIFICATION	3.1.2 CLASSIFICATION						
On the basis of the definition the applicable standard the is classified as:		EMI Equipment intended for use in residential locations EMS Equipment intended for use in industrial locations					
As far as tests are concerne sample is considered as:	d, test	☐ Floor stand	ing equipment 🛮 🖂 Table	top equipment			
Other information:		/					
3.1.3 ADDITIONAL INFORMATION None 3.2 SAMPLES ORIGIN							
The test samples were furn	ished by:						
⊠ Manufacturer	□ Cı	ustomer	☐ Applicant	☐ Other			
The beginning sampling wa	s carried out	by:					
	☐ Cı	ustomer	☐ Applicant	☐ Other			
Received samples:	1		Tested samples:	1			
Selection method:		Rand	om taking	⊠ None			

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3.3 PORTS DESCRIPTION

ID	Name	Туре	Max cable length [m]	Cable type	Connected from-to	Comment / Shield connection
01	Enclosure	Metal				
02	DC power	DC	3 < L < 30	2 wires Unshielded	1	Connected to a DC distribution
03	Control	DC	3 < L < 30	1 wire Unshielded	1	Connected to a DC distribution
04	Earth (Enclosure)	FE	1	N/A	Enclosure to Mechanical chassis	1

Caption:

Сарион.							
ID:	Number assigned to tested I	ine					
Name:	Name given by manufacture	er					
Type:	AC = AC Power Port	AC mains = AC Mains Power Port	DC = DC Power Port				
	N/E = Non-Electrical	I/O = Signal Input or Output Port					
	TP = Telecommunication Po	orts					
Comments:	For instance type of cable us	sed during tests;					
	2Pdc: Two lines (positive ar	nd negative)					
	2Pac: Two lines (line and ne	eutral)					
	3Pdc: Three lines (positive, negative and ground)						
	3Pac: Three lines (line, neutral and ground)						
	PE: Protection Earth						
	FE: Functional Earth						
	nP: n lines						
	SW: Single wire(s)						
	TW: Twisted pair						

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4. TEST INFORMATION

Unless otherwise specified, during the tests the sample/s was/were been configured following the methods and procedure specified in the reference standard.

4.1 CONDITIONS DURING THE TESTS

4.1.1 PERSONNEL PRESENT TO THE TESTS

Test performed by:	Luigi Sala (Intek S.p.A.)
Other people present:	None

4.1.2 MODIFICATIONS TO SAMPLES

Modifications implemented to test sample are not removed during subsequent tests, if not otherwise specified. In agreement with the manufacturer, the tests performed before the modification were not repeated.

Surges:

Added a varistor model B72530T250K062 in parallel from dc power supply line.

4.1.3 ENVIRONMENTAL CONDITIONS

Laboratory environmental conditions are recorded during tests and they are shown on relevant chapters. The measurement uncertainties are given with expanded uncertainty with a level of confidence of 95% (k=2)

4.1.4 CONVENTIONS

If applicable, on the right of each chapter or paragraph is written the number of the chapter or paragraph of reference Standard in the form: § number

4.1.5 ABBREVIATIONS

N/A = Not Applicable

N/R = Not Required by the customer

N/D = Not Declared

N/T = Not Tested

TR = Test Report

EUT = Equipment Under Test

U_{LAB} = Laboratory Measurement Uncertainty

U_{CISPR} = Instrumentation Measurement Uncertainty

EMI = ElectroMagnetic Interference

EMS = ElectroMagnetic Susceptibility

GRP = Ground Reference Plane

AMN = Artificial Mains Network

LISN = Line Impedance Stabilization Network

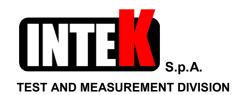
ISN = Impedance Stabilization Network

VP = Voltage Probe

CP = Current Probe

CDN = Coupling / Decoupling Network

CCC = Capacitive Coupling Clamp



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4.2 CONFIGURATION MO	ODES	MODE	ATION MO	GUR/	CONF	4.2
----------------------	------	------	----------	------	------	-----

In agreement with the	✓ Manufacturer✓ Customer✓ Applicant	during tests the sample was connected to a power supply able to generate voltage and current required for sample operation.
-----------------------	---	---

Emission: the EUT was configured to measure its highest possible radiation level. The test modes selected are according to EUT instruction manual and/or manufacturer information.

Immunity: the EUT was configured to have its highest possible susceptibility against tested phenomena. The configuration modes are according to EUT instruction manual and/or manufacturer information.

Configuration mode	Description	Notes
СМ1	Normal conditions – Voltage supply 24 Vdc	/

Connections of sample are shown on following figure:	
DC Power + Control	EUT
5010W01 - CONU.	
	Earth
Caption:	
	es Data lines
Power Supply lines ———— Signal line	es <u>and intes</u>

4.2.1 AUXILIARY EQUIPMENT DESCRIPTION

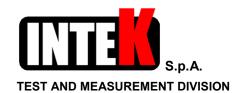
Not used

4.3 OPERATION MODES

he Operation mode adopted during the tests in agreement with the						
	☐ Customer	☐ Applicant				
are listed in the following table and ide	entified by "OM" at which has been refe	erred the item "Operation mode" of all				

are listed in the following table and identified by "OM" at which has been referred the item "Operation mode" of all paragraphs of the tests result.

Operation mode	Description	Notes
Continuous	EUT Working: motor runs continuously without gears	1
Held	EUT Working: Clamp closed	1



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4.4 PERFORMANCE CRITERIA

Emission tests:

"Quasi peak" emissions, and "average" emissions if any, shall be lower than relevant limits.

Measured values are identified on plots as here below described:

- Red line: "quasi peak" emission limit
- Blue line: "average" emission limit
- x [symbol] red: "quasi peak" measured value
- + [symbol] blue: "average" measured value

Immunity tests:

According to requirements of standard EN 61000-6-2, here below reported:

"The general principles (performance criteria) for the evaluation of the immunity test results are the following:

Performance criterion A:

The apparatus shall continue to operate as intended during and after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended.

The performance level may be replaced by a permissible loss of performance. If the minimum performance level or the permissible performance loss is not specified by the manufacturer, either of these may be derived from the product description and documentation and what the user may reasonably expect from the apparatus if used as intended.

Performance criterion B:

The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is however allowed. No change of actual operating state or stored data is allowed. If the minimum performance level or the permissible performance loss is not specified by the manufacturer, either of these may be derived from the product description and documentation and what the user may reasonably expect from the apparatus if used as intended.

Performance criterion C:

Temporary loss of function is allowed, provided the function is self-recoverable or can be restored by the operation of the controls.

4.5 PERFORMANCE EVALUATION METHOD

The here above listed performance criteria were applied to the sample by means of the verification the state of clamp.

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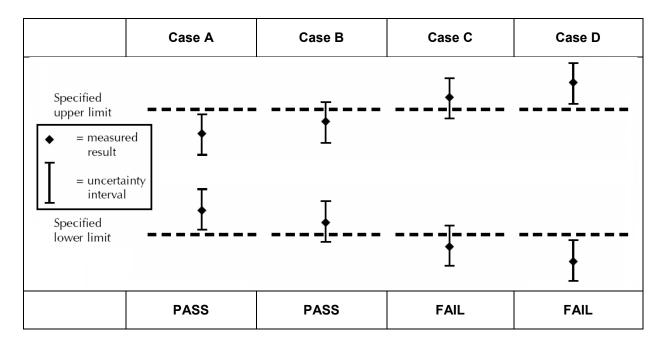
4.6 CRITERIA ADOPTED FOR COMPLIANCE EVALUATION

If applicable for compliance evaluation of test results, the Laboratory adopts the following criteria:

- Reference standard specifies uncertainty for measurements:
 - measurements uncertainty permitted;
 - instruments accuracy;
 - application of measurements uncertainty to the measured values;

in this case the measurement complies with the requirement if the measured value is within the limits, or with the correction due to the Laboratory uncertainty.

Reference standard doesn't specify uncertainty for measurements:
 Calculate uncertainty for measurement and compare the measured result with uncertainty band to defined acceptable limit. The measurement complies with the requirement if the probability it being within the limit is at least 50 % (see following figure):



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5. TESTS RESULT

5.1 EMISSION TEST

§ TR	Test Reference		Result	Notes
6.1	Emission enclosure port	EN 61000-6-3 Tab 1	PASS	1
6.3	Emission DC power port	EN 61000-6-3 Tab 1	PASS	/

5.2 IMMUNITY TEST

§ TR	Test	Reference	Result	Notes
6.6	Electrostatic discharges	EN 61000-6-2 Tab 1	PASS	/
6.2	Radio frequency electromagnetic fields	EN 61000-6-2 Tab 1	PASS	/
6.5	Fast transients	EN 61000-6-2 Tab 2 and 3	PASS	/
6.4	Radio frequency common mode	EN 61000-6-2 Tab 2 and 3	PASS	/
6.7	Surges	EN 61000-6-2 Tab 3	PASS	#1

Notes:

#1 - After modifications described in paragraph 4.1.2.

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5.3 SAMPLES CORRELATION / TEST SEQUENCE

The sample was sequentially subjected to the tests described in the following table:

N.	Test	Note
1	Radio frequency electromagnetic fields	1
2	Radio frequency common mode	1
3	Fast transients	1
4	Electrostatic discharges	1
5	Emission enclosure port	1
6	Emission DC power port	1
7	Surges	1

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6. TEST PERFORMED

6.1 EMISSION ENCLOSURE PORT

Test was performed according to requirements of standards listed on chapter 2.

The test method is compliant to requirements of the standard:

EN 55016-2-3

The test is performed following the procedure:

INTEK 05 04 PP 003 PRE

6.1.1 TEST SET-UP

Test site: Fully anechoic room (FAR) - Room N. 26

Antenna height above the floor: 169 cm (half height of anechoic room)

Distance from the point of antenna to the EUT: 3 m

Antenna polarity: Horizontal and vertical

6.1.2 TEST PARAMETERS

Preliminary scan: 0° to 180° (45° step) with peak detector

Final measurement: 0° to 315° (45° step) with quasi peak detector

Frequency measurement range: 30 ÷ 1000 MHz

Limits: See graphics

6.1.3 ENVIRONMENTAL CONDITIONS

Temperature: 24 °C ± 2 °C Relative humidity: 50 % ± 5 % Atmospheric pressure: 1000 mBar ± 20 mBar

6.1.4 SUMMARY OF RESULTS

Configuration mode: **CM1**

Graph N.	Port under test	Polarity	Operative mode (#1)	Result	Notes
1	Enclosure	Horizontal	Continuous	PASS	1
2	Enclosure	Vertical	Continuous	PASS	/

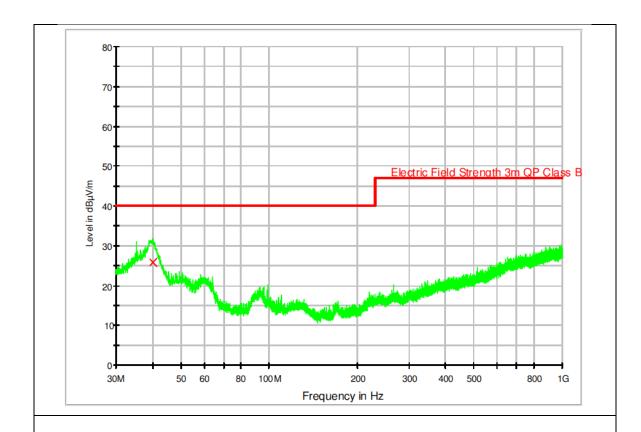
Notes:

#1 - Operation mode as described in paragraph 4.3

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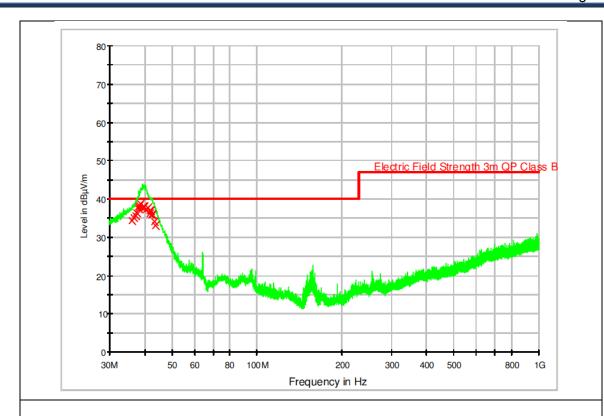
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(MHz)	(dBµV/m)	Meas. Time (ms)	(kHz)	Polarization	(deg)	(dB)	(dB)	(dBµV/m)
40.000000	25.8	1000.0	120.000	Н	226.0	17.7	14.2	40.0

Graph N. 1 – Horizontal polarity

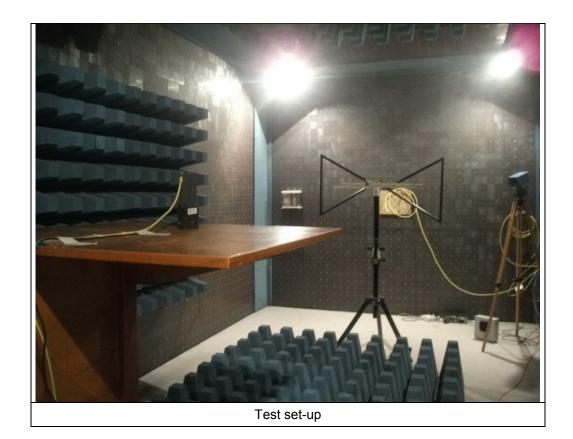
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Frequency	QuasiPeak	Meas.	Bandwidth	Polarization	Azimuth	Corr.	Margin	Limit
(MHz)	(dBµV/m)	Time	(kHz)		(deg)	(dB)	(dB)	(dBµV/m)
		(ms)						
35.920000	34.2	1000.0	120.000	V	135.0	18.3	5.8	40.0
36.560000	35.1	1000.0	120.000	V	147.0	18.2	4.9	40.0
37.080000	35.7	1000.0	120.000	V	147.0	18.1	4.3	40.0
37.480000	36.4	1000.0	120.000	V	158.0	18.0	3.6	40.0
37.920000	37.3	1000.0	120.000	V	124.0	17.9	2.7	40.0
38.160000	38.0	1000.0	120.000	V	137.0	17.9	2.0	40.0
38.320000	38.3	1000.0	120.000	V	136.0	17.9	1.7	40.0
38.560000	38.8	1000.0	120.000	V	158.0	17.8	1.2	40.0
39.120000	37.7	1000.0	120.000	V	136.0	17.8	2.3	40.0
39.440000	37.9	1000.0	120.000	V	147.0	17.8	2.1	40.0
39.680000	38.0	1000.0	120.000	V	135.0	17.7	2.0	40.0
39.920000	37.8	1000.0	120.000	V	135.0	17.7	2.2	40.0
40.320000	37.2	1000.0	120.000	V	168.0	17.7	2.8	40.0
41.080000	37.7	1000.0	120.000	V	135.0	17.6	2.3	40.0
41.680000	36.9	1000.0	120.000	V	169.0	17.5	3.1	40.0
41.840000	36.2	1000.0	120.000	V	202.0	17.5	3.8	40.0
41.960000	37.0	1000.0	120.000	V	168.0	17.5	3.0	40.0
42.440000	35.8	1000.0	120.000	V	202.0	17.5	4.2	40.0
42.680000	35.8	1000.0	120.000	V	178.0	17.6	4.2	40.0
43.160000	34.1	1000.0	120.000	V	327.0	17.6	5.9	40.0
43.800000	32.9	1000.0	120.000	V	315.0	17.6	7.1	40.0

Graph N. 2 - Vertical polarity

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6.1.5 TEST INSTRUMENTATION

Description	Manufacturer	Model	Intek ID	Last Calibration	Calibration due
EMI Receiver	Rohde & Schwarz	ESU26	0692 P	2012-01	2013-01
Bilog-periodic antenna	Antenna Research Ass.	LPB-2513	0308 P	2010-05	2013-05
Measurement Software	Rohde & Schwarz	EMC32 PLUS	0686 SW	1	1
Full Anechoic Chamber	SIDT Europe	/	0309 P	1	1
Turntable	HD	DS 415	0302 P	1	1
Thermometer / hygrometer	Filotecnica Salmoiraghi	1750-2/QM	0222 P	2012-01	2014-01
Barometer	Fischer	1	0224 P	2010-11	2014-11

6.1.6 TEST MEASUREMENTS UNCERTAINTY

Values of expanded uncertainty are given with a level of confidence of 95 % (k = 2):

- U_{LAB} = 2,68 dB except for the frequency range from 410 MHz to 450 MHz where U_{LAB} = 4,33 dB, and U_{LAB} < U_{CISPR} = 5,3 dB (measurement instrumentation uncertainty) in according to standards CISPR 16-4-1 and CISPR 16-4-2.

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6.2 RADIO FREQUENCY ELECTROMAGNETIC FIELDS

Test was performed according to requirements of standards listed on chapter 2. The test method is compliant to requirements of the standard:

EN 61000-4-3

The test is performed following the procedure:

INTEK 05 04 PP 005 PRE

6.2.1 TEST SET-UP

Test site: Fully anechoic room (FAR) - Room N. 26

Distance from the point of antenna to the EUT: 3 m (80 \div 1000 MHz) - 4,7 m (1,4 \div 2,7 GHz)

Antenna height above the floor: 155 cm respect to reference plane

6.2.2 TEST PARAMETERS

Frequency range: $80 \div 1000 \text{ MHz}$ $1,4 \div 2,7 \text{ GHz}$

Frequency step: 1 % of previous frequency

Modulation: Sine wave - 1 kHz - 80 % - AM

Dwell time: 2 seconds at each frequency

Antenna polarity: Horizontal and vertical

Degrees of rotation of test sample, with clockwise

motion, respect to transmitting antenna:

0° / 90° / 180° / 270°

6.2.3 ENVIRONMENTAL CONDITIONS

Temperature: 24 °C ± 2 °C Relative humidity: 50 % ± 5 % Atmospheric pressure: 1000 mBar ± 20 mBar

6.2.4 SUMMARY OF RESULTS

Port under test: Enclosure Configuration mode: CM1

Test level	Frequency	Polarity		ice criteria 2)	Operation mode	Result	Notes
(#1)	range		Required	Obtained	(#3)		
10 V/m	80 ÷ 1000 MHz	Horizontal	Α	Α	Held	PASS	1
10 V/m	80 ÷ 1000 MHz	Vertical	Α	Α	Held	PASS	/
3 V/m	1,4 ÷ 2,7 GHz	Horizontal	Α	Α	Held	PASS	/
3 V/m	1,4 ÷ 2,7 GHz	Vertical	Α	Α	Held	PASS	/

Notes:

#1 - V/m (rms) unmodulated

#2 - Performance criteria, given by applicable documents, as described in paragraph 4.4

#3 - Operation mode as described in paragraph 4.3

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6.2.5 **TEST INSTRUMENTATION**

Description	Manufacturer	Model	Intek ID	Last Calibration	Calibration due
Anechoic chamber	SIDT	1	0309 P	2012-02	2013-02
Signal generator	Rhode & Schwarz	SML 03	0431 P	2012-02	2013-02
Amplifier 80÷1000 MHz	Amplifier Research	100W1000M1	0307 P	2012-02	2013-02
Amplifier 0,8÷4,2 GHz	Amplifier Research	50S1G4A	0430 P	2012-02	2013-02
Log-periodic Antenna	Amplifier Research	AT 1080	0304 P	2012-02	2013-02
Horn Antenna	Amplifier Research	AT 4200 A	0432 P	2012-02	2013-02
Directional coupler	Amplifier Research	DC 6180	0303 P	2012-02	2013-02
Directional coupler	Amplifier Research	DC 7144	0438 P	2012-02	2013-02
Power meter	Amplifier Research	PM 2002	0433 P	2012-02	2013-02
Probe for power meter	Amplifier Research	PH 2004	0434 P	2012-02	2013-02
Test software	Dare	Radimation	0641 SW	/	/
Thermometer / hygrometer	Filotecnica Salmoiraghi	1750-2/QM	0222 P	2012-01	2014-01
Barometer	Fischer	1	0224 P	2010-11	2014-11

TEST MEASUREMENTS UNCERTAINTY

Values of expanded uncertainty are given with a level of confidence of 95 % (k = 2):

- U_{LAB} = 3,50 dB for frequencies range 80-1000 MHz; U_{LAB} = 3,50 dB for frequencies range 1,0-2,7 GHz.

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6.3 EMISSION DC POWER PORT

Test was performed according to requirements of standards listed on chapter 2. The test method is compliant to requirements of the standard:

EN 55016-2-1

The test is performed following the procedure:

	INTEK 05 04 PP 022	PRE	
6.3.1 TEST SET-UP Test site:	Shielded room - Room N. 2	5	
6.3.2 TEST PARAMETERS			
Preliminary scan detectors:	Peak and Average		
Final measurement detectors:	Quasi Peak and Average		
Frequency measurement range:	☐ 9 kHz ÷ 30 MHz	150 kHz ÷ 30 MHz	
Limits:	As standard requirements		
I DMNOPATIIPO' 74 °C + 7 °C	TIONS lative 50 % ± 5 % midity:	Atmospheric pressure:	1000 mBar ± 20 mBar

6.3.4 SUMMARY OF RESULTS

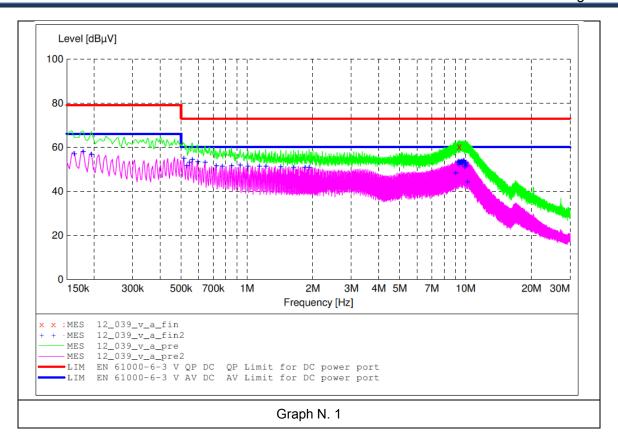
Configuration mode: CM1

Graph	Port under	Line under test	Transducer		Operation mode	Result	Notes	
N.	test		AMN	VP	CP	(#1)		
1	DC power and control	Pos-Neg-Control	\boxtimes			Continuous	PASS	1

Notes:

#1 - Operation mode as described in paragraph 4.3

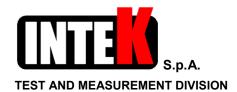
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Frequency	Level	Transd	Limit	Margin	Detector	Line	PE
MHZ	dΒμV	dB	dΒμV	dB			
9.342000	60.20	12.4	73	12.8	QP	N	GND
0.162000	57.50	11.5	66	8.5	AV	N	GND
0.178000	58.50	11.5	66	7.5	AV	N	GND
0.194000	57.30	11.5	66	8.7	AV	N	GND
0.514000	55.30	11.6	60	4.7	AV	L1	GND
0.530000	52.20	11.6	60	7.8	AV	N	GND
0.546000	53.60	11.6	60	6.4	AV	N	GND
0.562000	54.90	11.6	60	5.1	AV	L1	GND
0.594000	54.00	11.6	60	6.0	AV	L1	GND
0.642000	53.60	11.6	60	6.4	AV	L1	GND
0.722000	52.20	11.5	60	7.8	AV	L1	GND
0.770000	51.80	11.5	60	8.2	AV	L1	GND
0.850000	52.00	11.5	60	8.0	AV	L1	GND
0.930000	52.30	11.5	60	7.7	AV	L1	GND
1.010000	51.90	11.5	60	8.1	AV	L1	GND
1.138000	51.80	11.5	60	8.2	AV	L1	GND
1.218000	51.70	11.6	60	8.3	AV	L1	GND
1.426000	51.50	11.6	60	8.5	AV	L1	GND
1.634000	51.40	11.7	60	8.6	AV	L1	GND
1.842000	51.40	11.7	60	8.6	AV	L1	GND
1.922000	51.30	11.7	60	8.7	AV	L1	GND
8.970000	48.90	12.3	60	11.1	AV	N	GND
9.182000	53.50	12.3	60	6.5	AV	N	GND
9.262000	54.10	12.3	60	5.9	AV	N	GND
9.310000	52.60	12.3	60	7.4	AV	N	GND
9.342000	53.50	12.4	60	6.5	AV	N	GND
9.390000	53.80	12.4	60	6.2	AV	L1	GND
9.422000	53.60	12.4	60	6.4	AV	L1	GND
9.470000	53.60	12.4	60	6.4	AV	N	GND
9.550000	54.10	12.4	60	5.9	AV	L1	GND
9.598000	53.60	12.4	60	6.4	AV	L1	GND
9.630000	53.00	12.4	60	7.0	AV	N	GND
9.678000	54.00	12.4	60	6.0	AV	L1	GND
9.758000	54.40	12.4	60	5.6	AV	L1	GND
9.838000	54.40	12.4	60	5.6	AV	L1	GND
9.886000	51.60	12.4	60	8.4	AV	N	GND
9.918000	52.90	12.4	60	7.1	AV	N	GND
9.966000	52.90	12.4	60	7.1	AV	N	GND
9.998000	53.50	12.4	60	6.5	AV	L1	GND
10.046000	52.00	12.4	60	8.0	AV	N	GND
10.170000	44.80	12.4	60	15.2	AV	N	GND

Graph N. 1





6.3.5 TEST INSTRUMENTATION

Description	Manufacturer	Model	Intek ID	Last Calibration	Calibration due
EMI Receiver	Rohde & Schwarz	ESBI	0262 P	2012-01	2013-01
Artificial Main Network	Rohde & Schwarz	ESH2-Z5	0297 P	2012-01	2013-01
Pulse limiter	Rohde & Schwarz	ESH3Z2	0281 P	2012-01	2013-01
Coaxial cable (external)	Intek	RG 58 BNC M-M	0746 P	2012-01	2013-01
Coaxial cable (internal)	Intek	RG 58 BNC M-M	0290 P	2012-01	2013-01
Measurement Software	Rohde & Schwarz	ES-K1 ver.1.71 SP1	0268 SW	1	1
Shielded room	Siemens+Matsushita	1	0219 P	1	1
Thermometer / hygrometer	Filotecnica Salmoiraghi	1750-2/QM	0301 P	2012-01	2014-01
Barometer	Fischer	1	0224 P	2010-11	2014-11

6.3.6 TEST MEASUREMENTS UNCERTAINTY

Values of expanded uncertainty are given with a level of confidence of 95 % (k = 2):

- U_{LAB} = 2,80 dB with AMN, and U_{LAB} < U_{CISPR} = 3,8 dB (9 kHz \div 150 kHz) and 3,4 dB (150 kHz \div 30 MHz) (measurement instrumentation uncertainty) in according to standards CISPR 16-4-1 and CISPR 16-4-2
- U_{LAB} = 2,50 dB with voltage probe and U_{LAB} < U_{CISPR} = 2,9 dB (9 kHz \div 30 MHz)
- U_{LAB} = 2,60 dB with current probe.

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6.4 RADIO FREQUENCY COMMON MODE

Test was performed according to requirements of standards listed on chapter 2. The test method is compliant to requirements of the standard:

EN 61000-4-6

The test is performed following the procedure:

INTEK 05 04 PP 012 PRE

6.4.1 TEST SET-UP

Test site: Laboratory - Room N. 27

6.4.2 TEST PARAMETERS

Frequency range: ☐ 150 kHz ÷ 80 MHz ☐ 150 kHz ÷ 230 MHz

Frequency step: 1 % of previous frequency

Modulation: Sine wave - 1 kHz - 80 % - AM

Dwell time: 2 seconds at each frequency

6.4.3 ENVIRONMENTAL CONDITIONS

Temperature: 24 °C ± 2 °C Relative humidity: 50 % ± 5 % Atmospheric pressure: 1000 mBar ± 20 mBar

6.4.4 SUMMARY OF RESULTS

Configuration mode: CM1

	Test	5	Coupling	Performance	e criteria (#2)	Operation	.	
voltage (#1)	Port under test	device	Required	Obtained	mode (#3)	Result	Notes	
	10 V _{rms}	DC power + Control	CDN M3	А	А	Held	PASS	/

Notes:

#1 - V (rms) unmodulated

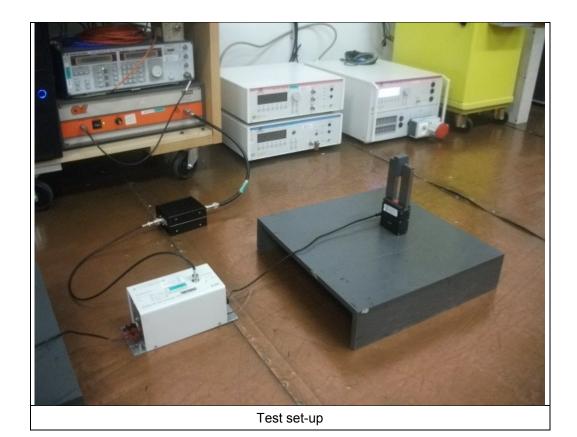
#2 - Performance criteria, given by applicable documents, as described in paragraphs 4.4

#3 - Operation mode as described in paragraph 4.3

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TEST INSTRUMENTATION 6.4.5

Description	Manufacturer	Model	Intek ID	Last Calibration	Calibration due									
Signal generator	Rohde & Schwarz	SMY 01	0221 P	2012-02	2013-02									
Amplifier 10 kHz÷250 MHz	Amplifier Research	75A250	0249 P	2012-02	2013-02									
Test software	Dare	Radimation	0642 SW	1	1									
CDN M3	MEB	M3	0350 P	2012-02	2013-02									
RF Cable (SG-PA)	INTEK	RG 58 N/M-BNC/M	0292 P	2012-02	2013-02									
Attenuator 6dB (OUT PA)	A-INFOMW	ACB06-100SN	0896 P	2012-02	2013-02									
Thermometer / hygrometer	Deltaohm	HD206-1	0689 P	2012-02	2014-02									
Barometer	Fischer	1	0224 P	2010-11	2014-11									

TEST MEASUREMENTS UNCERTAINTY

Values of expanded uncertainty are given with a level of confidence of 95 % (k = 2): - U_{LAB} = ±2,00 dB with CDN injection method and - U_{LAB} = ±3,50 dB with EM Clamp.

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6.5 FAST TRANSIENTS

Test was performed according to requirements of standards listed on chapter 2. The test method is compliant to requirements of the standard:

EN 61000-4-4

The test is performed following the procedure:

INTEK 05 04 PP 010 PRE

6.5.1 TEST SET-UP

Test site: Laboratory - Room N. 27

6.5.2 TEST PARAMETERS

Impulse frequency: 5 kHz

Burst duration: 15 ms

Burst repetition: 300 ms

Coupling: Asynchronous

Test duration: 1 minute for each application

Pause between test: 10 seconds

Polarity: Positive and negative

6.5.3 ENVIRONMENTAL CONDITIONS

Temperature: 24 °C ± 2 °C Relative humidity: 50 % ± 5 % Atmospheric pressure: 1000 mBar ± 20 mBar

6.5.4 SUMMARY OF RESULTS

Configuration mode: CM1

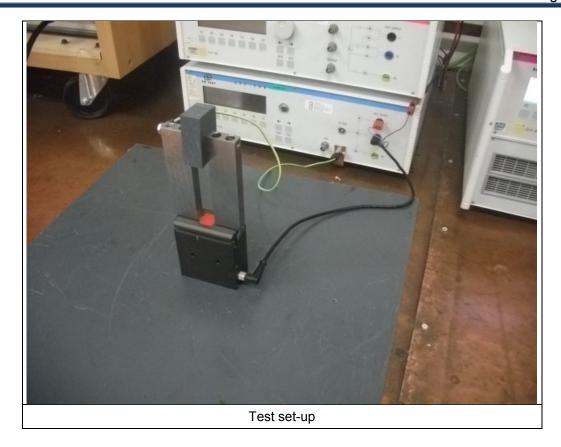
Test	Port under	Line	Coupling	Performance	e criteria (#1)	Operation	Result	Notes
voltage	test	under test	device	Required	Obtained	mode (#2)	Result	Notes
2 kV	DC power	Pos+Neg	CDN	В	Α	Held	PASS	/
2 kV	Control	/	CDN	В	А	Held	PASS	/

Notes:

#1 - Performance criteria, given by applicable documents, as described in paragraph 4.4

#2 - Operation mode as described in paragraph 4.3

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6.5.5 TEST INSTRUMENTATION

Description	Manufacturer	Model	Intek ID	Last Calibration	Calibration due
Fast transient generator with CDN	EM Test	EFT 500	0481 P	2012-04	2014-04
Test software	EM TEST	ISMIEC	0685 SW	1	/
Thermometer / hygrometer	Deltaohm	HD206-1	0689 P	2012-02	2014-02
Barometer	Fischer	/	0224 P	2010-11	2014-11

6.5.6 TEST MEASUREMENTS UNCERTAINTY

Values of expanded uncertainty are given with a level of confidence of 95 % (k = 2):

⁻ U_{LAB} = ±20 % for amplitude.

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6.6 ELECTROSTATIC DISCHARGES

Test was performed according to requirements of standards listed on chapter 2. The test method is compliant to requirements of the standard:

EN 61000-4-2

The test is performed following the procedure:

INTEK 05 04 PP 001 PRE

6.6.1 TEST SET-UP

Test site: Laboratory - Room N. 27

6.6.2 TEST PARAMETERS

Repetition rate: 1 discharge every 1 second for contact method

Number of discharges for contact discharge type: 10 discharges

Number of discharges for air discharge type: 10 discharges

Polarity: Positive and negative

6.6.3 ENVIRONMENTAL CONDITIONS

Temperature: 24 °C ± 2 °C Relative humidity: 50 % ± 5 % Atmospheric pressure: 1000 mBar ± 20 mBar

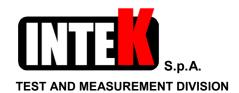
6.6.4 SUMMARY OF RESULTS

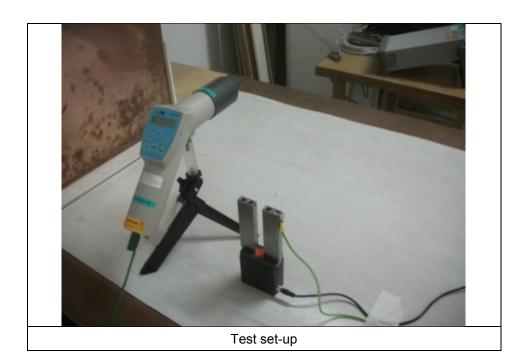
Port under test: Enclosure Configuration mode: CM1

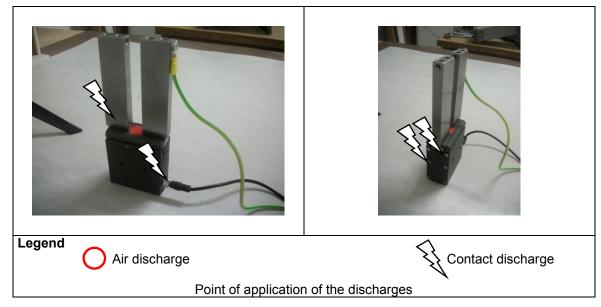
Test	Coupling method	Discharge point		nce criteria #1)	Operation mode	Result	Notes
voltage	memou		Required	Obtained	(#2)		
2 kV 4 kV 8 kV	Air	Non conductive parts	В	1	1	N/A	#3
2 kV 4 kV	Direct discharge	Conductive parts	В	А	Held	PASS	1
2 kV 4 kV	Indirect discharge	VCP	В	А	Held	PASS	/
2 kV 4 kV	Indirect discharge	НСР	В	Α	Held	PASS	/

Notes:

- #1 Performance criteria, given by applicable documents, as described in paragraph 4.4
- #2 Operation mode as described in paragraph 4.3
- #3 The test sample has no accessible insulating surface.







6.6.5 TEST INSTRUMENTATION

Description	Manufacturer	Model	Intek ID	Last Calibration	Calibration due
ESD Generator	EMC-Partner	ESD-3000	0764 P	2011-02	2013-02
RC filter 150 pF – 330 Ω	EMC-Partner	ESD3000DN1	0765 P	2011-02	2013-02
High-voltage relay module	EMC-Partner	ESD3000RM32	0769 P	2011-02	2013-02
Grounding cable	EMC-Partner	1	0807 A	2011-02	2013-02
HCP + 2x470 kΩ bleeder	INTEK	1	0808 A	1	1
VCP + 2x470 kΩ bleeder	INTEK	1	0808 A	/	1
Thermometer / hygrometer	Deltaohm	HD206-1	0689 P	2012-02	2014-02
Barometer	Fischer	1	0224 P	2010-11	2014-11

6.6.6 TEST MEASUREMENTS UNCERTAINTY

Values of expanded uncertainty are given with a level of confidence of 95 % (k = 2): - U_{LAB} = $\pm 5,00$ % for voltage.

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6.7 SURGES

Test was performed according to requirements of standards listed on chapter 2. The test method is compliant to requirements of the standard:

EN 61000-4-5

The test is performed following the procedure:

INTEK 05 04 PP 011 PRE

6.7.1 TEST SET-UP			
Test site:	Laboratory - Room N. 27		
6.7.2 TEST PARAMETERS			
Impulse waveform:	1,2 / 50 μs OC - 8 / 20 μs SC		
Number of impulses for type:	5		
Coupling angle:	 □ 0° / 90° / 180° / 270° □ Positive pulse at 90° and negative pulse at 180° ☑ Asynchronous 		
Repetition rate:	1 minute		
Polarity:	Positive and negative		

6.7.3 ENVIRONMENTAL CONDITIONS

Temperature: 24 °C ± 2 °C Relative humidity: 50 % ± 5 % Atmospheric pressure: 1000 mBar ± 20 mBar

6.7.4 SUMMARY OF RESULTS

Port under test: DC power Configuration mode: CM1

Test	Coupling	Injection points		Performance criteria (#1)		Operation mode (#2)	Result	Notes
voltage	impedance			Required	Obtained	mode (#2)		
0,5 kV	12 Ω + 9 μF	Positive	Earth	В	Α	Held	PASS	#3
0,5 kV	12 Ω + 9 μF	Negative	Earth	В	Α	Held	PASS	#3
0,5 kV	2 Ω + 18 μF	Positive	Negative	В	Α	Held	PASS	#3

Notes:

- #1 Performance criteria, given by applicable documents, as described in paragraph 4.4
- #2 Operation mode as described in paragraph 4.3
- #3 After modifications described in paragraph 4.1.2.

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6.7.5 TEST INSTRUMENTATION

Description	Manufacturer	Model	Intek ID	Last Calibration	Calibration due
Surge generator with CDN	EM TEST	VCS 500	0479 P	2012-04	2014-04
Test software	EM TEST	ISMIEC	0685 SW	/	/
Thermometer / hygrometer	Deltaohm	HD206-1	0689 P	2012-02	2014-02
Barometer	Fischer	1	0224 P	2010-11	2014-11

6.7.6 TEST MEASUREMENTS UNCERTAINTY

Values of expanded uncertainty are given with a level of confidence of 95 % (k = 2):

⁻ $U_{LAB} = \pm 10^{\circ}$ % for amplitude.

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7. TEST INSTRUMENTATION

The list of instruments is given in the relative paragraph of each test.

8. EUT DOCUMENTATION

Description	Code	Date - revision	
User manual	Not available	1	
Component list	MRE32180-17 BOM	2012-10-26 - rev. 1.1	
Wiring diagram	MRE32180-17	2012-10-26 - rev. 1.1	

A copy of the listed above documents is archived in Intek S.p.A.

9. ANNEXES LIST

None.

End of test report.